

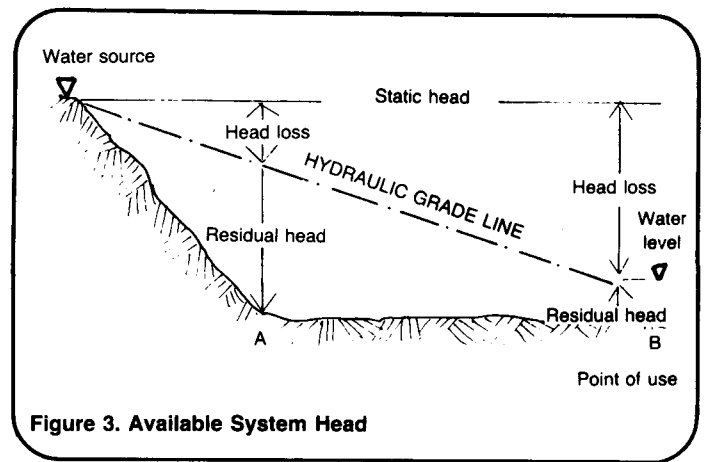
As water flows through the pipe, there is a small resistance to the flow caused by the roughness of the pipe material. This is known as "friction". Friction is also caused by sharp bends and constrictions in the pipeline. The energy required to overcome this friction is known as head loss. These losses increase as the amount of flow or the length of pipe is increased or as the diameter of pipe is decreased. This is shown in Figure 3.

A Design Example

As an example, suppose a rural community of 500 people is located as shown on the map in Figure 1 with the profile as shown in Figure 2. The small stream shown has an available flow of 10 liters per second as measured during the lowest flow. For the present, it has been decided to provide a public distribution point in conjunction with a storage tank. As soon as the community can find the resources, it plans to expand the system to serve individual homes. There are no buildings to be served other than private homes and water for animals will not be provided by the system. Based on this, it has been decided to size the transmission line and storage as if the system were to serve the individual homes right away. Water usage of 100 liters person/day is expected.

Using Worksheet A as a guide, follow these steps:

1. The estimated current daily water needed is 50000 liters/day.
2. Future use is estimated to be 200000 liters/day. This will be the volume of water used to size the transmission line.
3. The storage reservoir is sized for future use at 200m³. If this system were not to be expanded for a period of time, consideration would be given to providing less storage now with increased capacity to be added later.
4. The water supply has a continuous source and, because storage is being provided to meet peak demands, the transmission line can be sized to supply water over a 24-hour period.



This allows for the minimum pipe size to be selected. In this case, a flow of 2.3 liters/second is needed. Since 10 liters/second is available, the source can provide the necessary flow.

5. Pipe size can now be determined based on the available head to drive the water to the point of use on the required flow and on the total length of pipe in the system.

a. The total length of pipe is determined by adding the measured length to the equivalent length including valves and fittings, shown in Table 2. The number of valves and fittings was estimated for this example. The total pipe length is 2038m.

b. The static head is the difference between the elevation of the source and the water level in the storage tank. In this case, it is 20m.

c. The head available to drive the water through the pipeline is the static head less a small amount of head held in reserve to help prevent a vacuum from occurring in the transmission line. It is recommended that at least 5m be available. This amount is used for this example so that available head is 9.8m.

d. Now use Table 1 to choose a pipe size. Read down the flow column to the flow required (2.3 liters/second). If the desired flow is listed, read across to the right as far as the first column which shows a lower head loss for that flow than is available from step 5c above. If the flow is not shown in the table, then follow the above steps for the next lower flow and the next higher flow. In this case, either flow

**Table 1. Head Loss Table in Meters per 1000 Meters
Pipe Diameter in mm**

Flow liters/ second	30		40		50		80		100	
	GI	AC/P	GI	AC/P	GI	AC/P	GI	AC/P	GI	AC/P
0.1	3.4	2.2	1.5	0.9	.34	0.22				
0.2	5.8	3.5	2.5	1.5	.59	.36	.12			
0.3	13	5.6	4.0	2.4	.9	.55	.12			
0.4	21	8	9	3	1.25	.75	.18	.1		
0.5	34	14	14	5.7	2.2	1.4	.3	.2		
0.6	48	21	19	8.6	3.4	2.1	.45	.3	.12	
0.7	61	30	20	12.5	4.6	3	.61	.4	.15	
0.8	80	39	27	16	6	3.9	.8	.51	.2	
0.9	100	50	35	22	8	5	1.2	7.0	.26	.17
1.0		61	42	27	9.9	6.1	1.4	0.9	.32	.2
1.1		75	51	32	13	7.5	1.7	1.1	.39	.4
1.2		90	62	38	15	9.4	2.0	1.3	.47	.3
1.3			73	45	18	11.0	2.5	1.5	.55	.35
1.4			83	54	20	13.5	2.75	1.75	.61	.4
1.5		100	60	24	15	3.2	2.1		.75	.48
1.6			68	28	17	3.7	2.4		.88	.55
1.7			75	30	19	4	2.6		.95	.60
1.8			88	34	22	4.6	2.9	1.1	1.25	.72
1.9			95	37	25	5.0	3.2		1.3	.8
2.0				40	27	5.6	3.5		1.5	.90
2.5				46	30	6.1	4.0		2.2	1.35
3.0					44	8.7	6.0		3.0	1.9
3.5					60	14	8.4		8.2	2.5
4.0					75	18	11.5		8.3	3.3
5.0					105	23	15		16	7
6.0						37	26		20	9.5
7.0						50	31		30	18.5
10						67	42		70	45
15						130	80		125	70
20										

[Note: Based on Hazen-Williams C of 130 for asbestos cement (AC) and plastic (P) and for a C of 100 for galvanized iron (GI).]

If the desired flow rate is not shown, then use an average of the actual flow rate to the next low and next high flow rate. EXAMPLE: For a flow rate of 4.6 liters/second and a 100mm pipe:

- $\frac{4.0 \times 3.3}{4.6} = 2.9$
- $\frac{5.0 \times 5.0}{4.6} = 5.4$
- $\frac{2.9 + 5.4}{2} = 4.2\text{m head loss}$

**Table 2. Friction Losses in Fittings
Equivalent Length of Straight Pipe Meters**

Size mm	30	40	50	80	100
Gate valve-open	1.2	1.3	1.6	2.0	2.7
Elbow, 90 degree	6.7	7.5	8.6	11.1	13.1
Elbow, 45 degree	1.8	2.2	2.8	4.1	5.6
Tee, straight	4.7	5.7	7.8	12.1	17.1
Tee, through side	8.8	10.0	12.1	17.1	21.2
Check valve	13.1	15.2	19.1	27.1	38.2

requires the same pipe size, 80mm. If the next lower flow had allowed a smaller pipe size, then an interpolation would have been required, taking an average of the ratio of the actual flow to the next highest flow and the next lowest flow as shown in Table 1.

Other Factors in Designs

Factors other than pipe size must be considered when designing a transmission line. These include high and low points along the line and valving to facilitate operation and maintenance.

Even when a positive pressure is maintained by providing for a residual head, it is possible for air to collect at high points in a line. An air release valve should therefore be installed at the top of each rise as shown in Figure 4. Low points in the line should be equipped with a drain valve so that any sediment that collects can be flushed out. This is very important if the source contains sand or fine sediment.

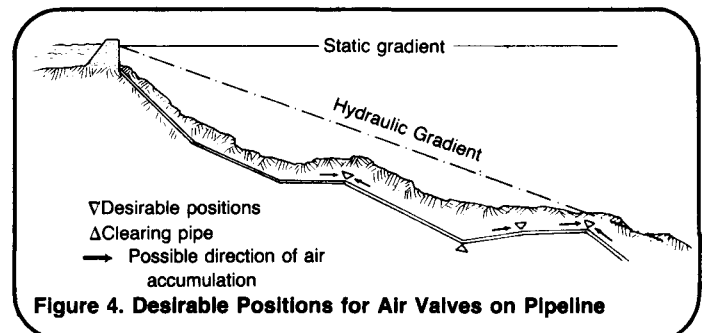


Figure 4. Desirable Positions for Air Valves on Pipeline

Gate valves should be placed in the line to permit system operation and repair. In a piped distribution network, valves are located so portions of the lines can be isolated for repair while the rest of the system is still

Worksheet A. Designing a System of Gravity Flow Continued

4. Source production requirements:

Determine the required production rate in liters/second

$$\text{Total daily demand} = \frac{200,000 \text{ liters}}{86400 \text{ second}} = \underline{2.3} \text{ liters/second}$$

Assume water production over 24 hours or 86400 seconds

5. Pipe sizing:

- a. To calculate the pipe size, first find the total equivalent length of pipe.

Total length = measured length + equivalent length of fittings

Equivalent length of pipe due to fittings (Table 2):

Fitting	Number	x	Equivalent length	=	m
Gate valve	<u>1</u>	x	<u>2.7m</u>	=	<u>2.7</u> m
Elbow, 90 degree	<u>2</u>	x	<u>13.2</u>	=	<u>26.4</u> m
Elbow, 45 degree	_____	x	_____	=	_____ m
Tee (straight)	_____	x	_____	=	_____ m
Tee (through side)	_____	x	_____	=	_____ m
Swing check valve	<u>1</u>	x	<u>38.2</u>	=	<u>38.2</u> m

$$\text{Total equivalent length} = \underline{67.3} \text{ m}$$

$$\text{Length of pipe from source to storage} = \underline{1971.0} \text{ m}$$

$$\text{Total pipe length} = \underline{2038} \text{ m}$$

- b. Determine static head:

Static head = elevation at source - elevation at top of storage

$$= \underline{530} \text{ m} - \underline{510} \text{ m} = \underline{20} \text{ m}$$

- c. Find head available per 1000m to overcome friction:

Head available = $\frac{\text{static head} - 5\text{m residual head}}{\text{Total pipe length in km}}$

$$= \frac{\underline{20} \text{ m} - 5\text{m}}{\underline{2.038} \text{ km}} = \underline{9.8} \text{ m/1000m}$$

- d. Select a pipe size from Table 1 using the 24-hour flow in liters/second and the available head loss found in c. above.

Flow liters per second	Head loss per 1000m	Pipe size	Type material	Select yes/no
Required <u>2.3</u>	<u>Available 9.8</u>	_____ mm	_____	_____
Next low <u>2.0</u>	<u>6.1, 4.0</u>	<u>80</u> mm	<u>GI PAC</u>	_____
Next high <u>2.5</u>	<u>8.7, 6.0</u>	<u>80</u> mm	<u>CI PAC</u>	_____

From d. a pipe size of 80 mm is recommended for the transmission line as the head loss is too great for the next smaller pipe size.

Worksheet A. Designing a System of Gravity Flow Continued

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Elbow, 45 degree		x		=	
Tee (straight)		x		=	
Tee (through side)		x		=	
Swing check valve	<u>1</u>	x	<u>38.2</u>	=	<u>38.2</u> m

Total equivalent length = 67.3 m

Length of pipe from source to storage = 1971.0 m

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- b. Determine static head:

Static head = elevation at source - elevation at top of storage

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- c. Find head available per 1000m to overcome friction:

$$\text{Head available} = \frac{\text{static head} - 5\text{m residual head}}{\text{Total pipe length in km}}$$

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Next high <u>2.5</u>	<u>8.7, 6.0</u>	<u>80</u> mm	<u>CIPAC</u>	<u> </u>

From d. a pipe size of 80 mm is recommended for the transmission line as the head loss is too great for the next smaller pipe size.